

Work Order ID 93745 -1

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93745

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Item ID: D412-705-015

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Driveshaft Tunnel Modification

Start Date: 11/22/12 Start Qty: 2.00

Cust Item ID:

Required Date: 12/07/12 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-015 CHG 005

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Split 14

2
2

DAS 27
B38

1

2

B38

1

13/3/17 DAS 06 289
SP
13-3-4.



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Item ID: D412-705-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Driveshaft Tunnel Modification
 Start Date: 11/22/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 12/07/12 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					1		13/3/8	DAS 06 9-8
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-705-015 Location: <u>FG DIV</u> PPP Rev: <u>E</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCJ 13-03-11

13-03-8



Print

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Work Order ID: 93745

Parent Item: D412-705-015

Start Date: 11/22/12

Required Date: 12/07/12

Parent Item Name: Driveshaft Tunnel Modification

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B Removed Manufacturing 06-10-03 JLM
IPP Rev:C ECN 1052 07-11-05 DD verified by:EC
12.11.07 DD Verified by:JLM

IPP Rev:D ECN 12-670

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A Bolt		Purchased	No			120	Each	2,278.0000	22	44			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		2278							
				124028		278				44x			
				124417		2000							
AN3C4A BOLT		Purchased	No			120	Each	3,337.0000	3	6	SP		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122814		20							
				ST512		3317							
				123759		1212							
				124221		1105				6x			
				124805		1000							
D3256-1 Panel		Manufactured	No			120	Each	3.0000	1	2	SP		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST176		3							
				94281		3				2x			
D3256-3 Gasket		Manufactured	No			120	Each	3.0000	1	2	SP	13-3-4	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST176		3							
				94276		3				2x			



Shoplist Print

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Work Order ID: 93745

Parent Item: D412-705-015

Start Date: 11/22/12

Required Date: 12/07/12

Parent Item Name: Driveshaft Tunnel Modification

Start Qty: 2.00

Required Qty: 2.00

MS20427M3-3
Rivet

Purchased

No

120

Each

3,027.0000

44

88

SP

SP

Location

Loc Qty

Loc Code

ST335

3027

123452

19

124231

3008

19x.
69x

MS21060-L3K
Nut Plate

Purchased

No

120

Each

245.0000

22

44

SP

SP

Location

Loc Qty

Loc Code

ST316

245

124028

145

124586

100

44

MS9321-09
Washer

Purchased

No

120

Each

75.0000

25

50

SPB-3-4.

SP

Location

Loc Qty

Loc Code

ST291

75

119546

50

123525

25

25A

M124862.

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
16	44	36			12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
8	22	18			6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
	25	30			6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12

